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5233745

D350-636-109
Job Sheet 203502



Part No: D350-636-109

Job Qty: 2 pcs

Part Name: Tow Ring, Fits LH or RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/20/19

Job Tracking No:

Due Date: 11/21/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: IIN-D350-636 REV.K IPP Rev:A 10.10.01 new issue DD verf;EC IPP REV:B 13.08.26 ECN13-535 DD
VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier		Sign-off
					Setup Run Hrs Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	2 pcs	11/21/19		0.00 0.00	Packaging 1 - 1		
						Packaging 1 - 2		
						Packaging 1 - 3	✓	
						Packaging 1 - 4		
						Packaging 1 - 5		
						Packaging 1 - 6		
						Packaging 1 - 7		
						Packaging 1 - 8		
						Packaging 1 - 9		
						Packaging 1 - 10		
						Packaging 1 - 11		
						Packaging 1 - 12		
						Packaging 1 - 13		
						Packaging 1 - 14		
						Packaging 1 - 15		
						Packaging 1 - 16		
						Packaging 1 - 17		
						Packaging 1 - 18		
						Packaging 1 - 19		
						Packaging 1 - 20		
						Packaging 1 - 21		
						Packaging 1 - 22		
						Packaging 1 - 23		
						Packaging 1 - 24		
						Packaging 1 - 25		
						Packaging 1 - 26		
						Packaging 1 - 27		
						Packaging 1 - 28		
						Packaging 1 - 29		
						Packaging 1 - 30		



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Container No: S233745



Part: D350-636-109

Job No: 203502

Serial No/Batch: S233745

Revision: K

Inspector:

Exp Date:

Instructions: FAA STC SR00646SE 18/10/17/21/16/17/18/19/20/21/22/23/24/25/26/27/28/29/30

					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120 QC 4	2 pcs	11/21/19	0.00	0.00	QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	
					QC 4 - 72	
					QC 4 - 74	
					QC 4 - 75	
					QC 4 - 78	
130 Packaging 3-1 - Stock - B4B 2 pcs		11/21/19	0.00	0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	2 pcs	11/21/19	0.00	0.00	DC - 1 - B4B	DAS
					DC - 2 - B4B	21
140 QC 21 - FG	2 pcs	11/21/19	0.00	0.00	QC 21 - FG - 21	9-09
					QC 21 - FG - 70	
					QC 21 - SA - 53	

NOV 21 2019

NOV 21 2018

Part Op 120 - (QC4- 100% Inspect kits for completeness)
 Descriptions: 130 - (Identify as per dwg & Stock Location: _____), Identify and pack for shipping as per PPP D3550-636-109

135 - Photocopy bluefile & type labels per PPP D350-636-109 CHG002
 140 - (QC21- Final Inspection - Work Order Release)

013034

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3407-043	Tow Ring	2 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	522393(du)5204277(41) ✓
D3417-9	Washer	4 pcs (2 ea) ✓	110-Packaging 1 - Pick Kit	1136565 ✓
D3456-1	Washer	4 pcs (2 ea) ✓	110-Packaging 1 - Pick Kit	8197355 ✓
MS21043-4	Nut	2 Ea (1 ea) ✓	110-Packaging 1 - Pick Kit	5225078 ✓

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D3407-043	2	16	0
	D3417-9	4	10	0
	D3456-1	4	118	0
	MS21043-4	2	1,713	0

Part Specifications

Specifications could not be found.

Plex 11/20/19 2:22 PM dart.lacelle.linda

6.0 PARTS LIST D350-636-101/-103/-104/-105A/-105B/-107/-107A/-107B/-109/-111/-113 KITS

Item	Qty -101	Qty -103	Qty -104	Qty -105A	Qty -105B	Qty -107	Qty -107A	Qty -107B	Qty -109	Qty -111	Qty -113	Part Number	Description
	X											D350-636-101	TOE STEP KIT (LH/RH)
		X										D350-636-103	DART FLOAT CONVERSION KIT, LH
			X									D350-636-104	DART FLOAT CONVERSION KIT, RH
				X								D350-636-105A	WEDGE KIT
					X							D350-636-105B	WEDGE KIT
						X						D350-636-107	CABLE GUARD KIT
						1	X					D350-636-107A	FWD CABLE GUARD
						1		X				D350-636-107B	AFT CABLE GUARD
									X			D350-636-109	TOW RING KIT
										X		D350-636-111	GLACIER WERPLATES
											X	D350-636-113	THRU-BOLT GLACIER WEARPLATES
8		1										D3488-041	BLADE FITTING, LH (REPLACES D2742-1)
8			1									D3488-042	BLADE FITTING, RH (REPLACES D2742-2)
9										2	2	D4934-041	BLADE ASSY
10		2	2									AN8C21A	BOLT (REPLACES AN8-16A)
11		2	2							2		NAS1149DO863J	WASHER
12		2	2									MS21083C8	NUT (REPLACES MS21083N8)
22										4		D4923-041	WEARPAD
22A										2		D4933-041	WEARPLATE ASSY
26A										24		AN3C5A	BOLT
26B		4	4									AN3C7A	BOLT (REPLACES AN3-7A)
27		4	4							24	16	NAS1149C0332R	WASHER
40	1											D3487-1	TOE STEP ASSEMBLY
43		2	2									D3493-1	WASHER
50		2	2									D3532-1	WASHER
60				2								D3926-1	WEDGE
61					2							D3926-3	WEDGE
62				4	4							MS21042L3	NUT
63				4	4							MS24693S276	SCREW
64				4	4							NAS1149D0363J	WASHER
70							1					D3927-1	FWD CABLE GUARD
71								1				D3927-3	AFT CABLE GUARD
72							2					D3928-1	BRACKET
73							2					AN4-14A	BOLT
74								1				BLBS-020	PIP PIN
75							2					MS21042L4	NUT
76							4					NAS1149D0463J	WASHER
80									1			D3407-043	TOW RING ASSEMBLY
81									2			D3417-9	WASHER
82									2			D3456-1	WASHER
83									1			MS21043-4	NUT
90											2	D5146-041	WEARPLATE ASSY
91A											8	AN3C36A	BOLT ¹
93											8	MAS21043-3	NUT

¹QTY USED MAY BE LESS ON SKIDTUBES WITH DART CYLINDRICAL OR TRI-BAG FLOATS

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Revision: K
Date: 18.04.04